

Technical Data Sheet

Accutech HP0336G30CL

Polypropylene Homopolymer
 LyondellBasell Industries
 Engineering Plastics

General

- Filler / Reinforcement
 - Glass Fiber, 30% Filler by Weight
- Forms
 - Pellets

Physical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.11	1.11 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	6.0 g/10 min	6.0 g/10 min	ASTM D1238

Mechanical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	580000 psi	4000 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	10200 psi	70.0 MPa	
Break	10200 psi	70.0 MPa	
Tensile Elongation			ASTM D638
Yield	4.0 %	4.0 %	
Break	5.0 %	5.0 %	
Flexural Modulus	798000 psi	5500 MPa	ASTM D790
Flexural Strength	13100 psi	90.0 MPa	ASTM D790

Impact

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.97 ft·lb/in	52 J/m	ASTM D256

Hardness

	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	105	105	ASTM D785

Thermal

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	316 °F	158 °C	
264 Psi (1.8 Mpa), Unannealed	284 °F	140 °C	

Additional Information

Ash Content, ASTM D2584: 30%

Notes

These are typical property values not to be construed as specification limits.